





As remarkable as the Michael Phelps Signature Swim Spas by Master Spas are for swimming, fitness, and therapy, we designed them also to be the perfect backyard family and friends fun center. All Michael Phelps Signature Swim Spas by Master Spas swim and fitness spas are ideal for year-round enjoyment and learning. Installation takes only one day, but the enjoyment will last a lifetime!

We'll help you create the ideal backyard oasis, too! Standard waterfalls, LED lights\* and optional high-end stereo with rich sounding speakers and transducers that puts the sound directly into the water enables everyone to enjoy the benefits of a swim and fitness spa.

A Michael Phelps Signature Swim Spa by Master Spas will make a dramatic difference in your home and in your family's well being. And today is the perfect day to choose your swim spa!

\* LED Lights optional with the MP Trainer 12 & MP Trainer 14.



Get in and say hello to a whole new level of physical and mental fitness. This is where the sweet spot of a swim spa meets the power of a hydrothermal therapy spa. Where the benefits of both are joined to satisfy self-disciplines and self-indulgences alike. This is the MP Momentum™ by Master Spas — the best home spa experience of your life.

As the largest domestic swim spa available, the MP Momentum by Master Spas features the full power Wave Propulsion™ Technology propulsion system for a deeper, wider, smoother current that is adjustable for individual resistance levels. Plus, the engineered design makes this the most energy efficient swim spa you can buy!

Now consider the other side of the backlit acrylic barrier: a full-size hydrotherapy spa with 36 jets and ergonomic seating designed to give your mind, body, and spirit a thorough rejuvenation. Settle in and feel the release. Say good-bye to the tensions, aches, and stresses of the day. It's more than a sensation; it's your solution.

# MICHAEL PHELPS SIGNATURE SWIM SPAS

by  MASTER SPAS®





# THE SHAPE OF A BETTER CURRENT

So what sets the Michael Phelps Signature Swim Spas by Master Spas line of swim, fitness, and therapy spas apart from the crowd? The Wave Propulsion™ Technology propulsion system.\*

With its unique propeller design, this system offers a deeper, wider, smoother current that is fully adjustable to the desired level of resistance. For advanced athletes or stronger swimmers, choose the Wave XP with a larger motor and a specially designed propeller to produce two and a half times more flow than the standard system.

For elite swimmers, try the Michael Phelps Signature model that has a wider, deeper and longer swim area and is available with Wave XP Pro, which is 40% more powerful than the Wave XP.

In other swim spas, the hard current hits the back wall and returns along the side, creating rougher water and currents that flow in two competing directions. The revolutionary design of the line allows its wide, deep current to be trapped at the end of the spa, so it helps the flow go in just one direction — giving you smoother water and a better swimming experience.

Each Michael Phelps Signature Swim Spa by Master Spas features unique curves and advanced design that is made possible by our exclusive mold techniques. All models are designed for indoor and outdoor use. Attractive shell colors and skirting blend beautifully with any environment. And the LED lighting package enhances your swim spa with a cascade of color that you select using the state-of-the-art topside controls.

The most energy efficient swim spa you can buy. Most models\*\* require only standard 50 amp electrical service instead of the 100 amps or more of service needed for other swim spas. And because the Wave Propulsion™ Technology propulsion system runs on an ultra energy-efficient industrial motor, it costs up to 70 percent less to operate.



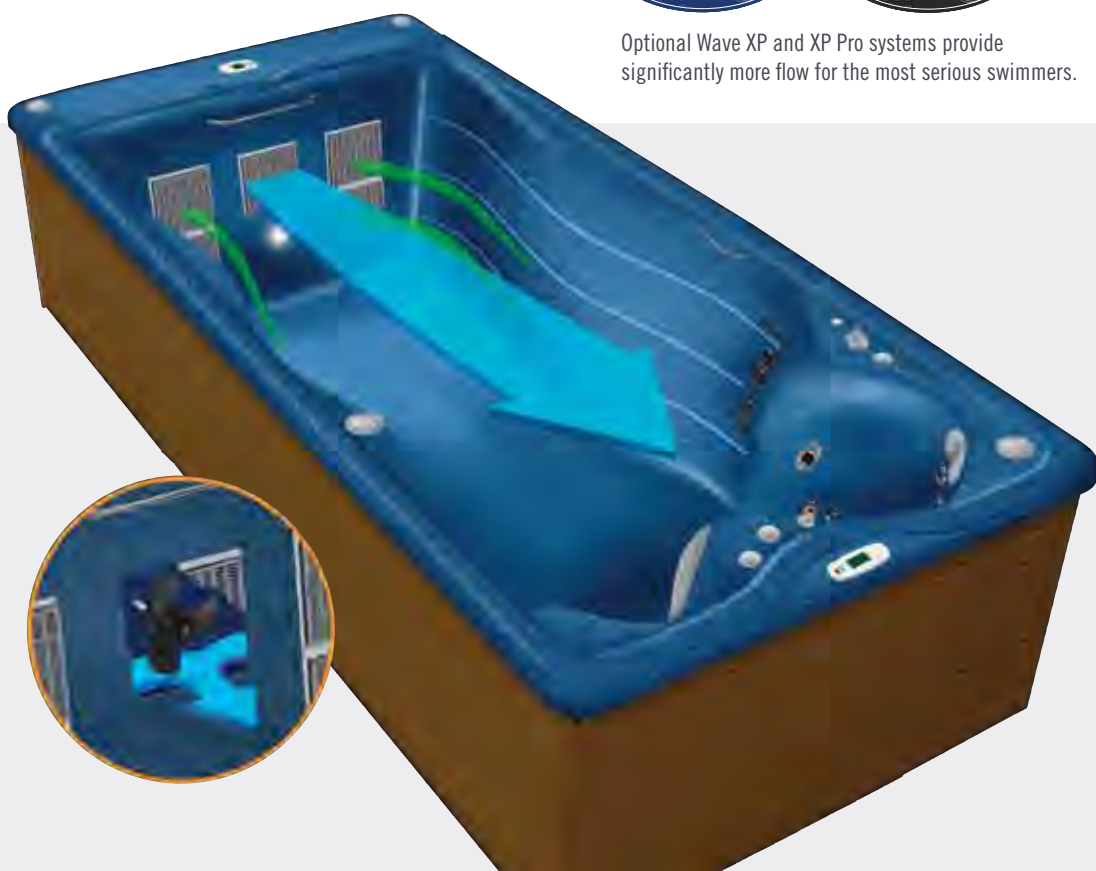
Optional Wave XP and XP Pro systems provide significantly more flow for the most serious swimmers.



**SWIMNUMBER SYSTEM™**  
The SwimNumber System™ allows you to choose the right speed, from 0 to 60.

\* Standard on all models except MP Trainer 12 & MP Trainer 14.

\*\* MP Momentum available with optional 100 Amp System



# HYDROTHERAPY

Hydrotherapy is defined as the use of water in any of its forms for the maintenance of health or the treatment of disease. The use of warm water therapy is as old as the history of mankind and has been well documented for centuries, the oldest Hot Tub dating back to 1700 B.C. The Egyptians, Assyrians, Persians, Greeks, Hebrews, Hindus, and Chinese all used water to treat disease and injury.



As a Doctor of Physical Therapy as well as a Certified Strength and Conditioning Specialist who has specialized in Aquatic Therapy for over 20 years, I have treated numerous types of orthopedic and neurological conditions. I have witnessed first hand the power and potential that the water provides in assisting people to improve their physical as well as psychological well-being.

As a leader in the spa industry, Master Spas recognizes the health benefits achieved from utilizing aquatic exercise. They have developed the Michael Phelps Signature Swim Spas by Master Spas to provide the ultimate Aquatic Exercise Experience. Whether your goal is to improve

flexibility, balance, coordination, your level of fitness or incorporate aquatic cross training into your existing fitness program, Master Spas swim spas are the perfect Aquatic Machine. I have written this exercise book for Master Spas swim spas to demonstrate how to incorporate aquatic exercise into your lifestyle to maximize your health benefits and overall quality of life.

- Dr. Rick McAvoy PT, DPT, CSCS



A New Way to Exercise. Rick McAvoy, PT, DPT, CSCS and Professor of Hydrotherapy has authored an exercise program written exclusively for Master Spas line of swim spas. This program is designed specifically to help you get the most out of your swim spa and is presented in an easy-to-follow format. Available on DVD or step-by-step book, the program can be purchased at your local dealer.

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## ABOUT MASTER SPAS

Master Spas is based in Fort Wayne, Indiana, 90 miles north of Indianapolis. Operating out of a state-of-the-art 250,000 sq. ft. manufacturing facility on a 27 acre campus, we are one of the

largest swim spa and hot tub manufacturers in the world. Our management team has over 80 years of spa manufacturing success, and one of the strongest track records in the industry.

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## MASTER SPAS EXCLUSIVE SWIM SPA PARTNERS







## MP MOMENTUM

Dimensions	231"x 94"x 51" (587 cm x 239 cm x 130 cm)
Water Capacity	2,040 Gallons (7,722 L)
Dry Weight	3,040 lbs. (1,379 kg)
Propulsion System	Wave Propulsion™ Technology
Pumps	2
Jets	45
Water Features	7
LED Lights	Standard
Ozone System	Standard



## MP SIGNATURE

Dimensions	215"x 94"x 60" (546 cm x 239 cm x 152 cm)
Water Capacity	2,500 Gallons (9,464 L)
Dry Weight	3,240 lbs. (1,470 kg)
Propulsion System	Wave Propulsion™ Technology
Pumps	2
Jets	39
Water Features	1
LED Lights	Standard
Ozone System	Standard

### SKIRT OPTIONS

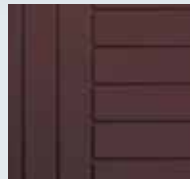
DuraMaster Premium™ **STANDARD** Skirt Options



Portabella

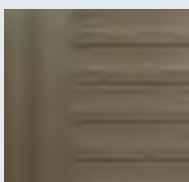


Mahogany



Espresso

MasterSelect™ **OPTIONAL** Skirt Options



Driftwood

### SHELL OPTIONS



Sterling Silver Marble



Kalahari



## MP FORCE

Dimensions	201"x 94"x 51" (511 cm x 239 cm x 130 cm)
Water Capacity	1,925 Gallons (7,287 L)
Dry Weight	2,700 lbs. (1,225 kg)
Propulsion System	Wave Propulsion™ Technology
Pumps	2
Jets	41
Waterfalls	2
LED Lights	Standard
Ozone System	Standard



## MP IMPACT

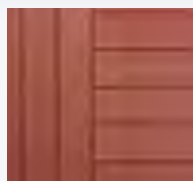
Dimensions	174"x 94"x 51" (442 cm x 239 cm x 130 cm)
Water Capacity	1,525 Gallons (5,773 L)
Dry Weight	2,460 lbs. (1,116 kg)
Propulsion System	Wave Propulsion™ Technology
Pumps	2
Jets	51
Waterfalls	2
LED Lights	Standard
Ozone System	Standard

### SKIRT OPTIONS

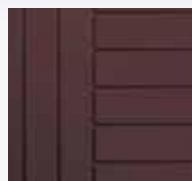
DuraMaster Premium™ **STANDARD** Skirt Options



Portabello

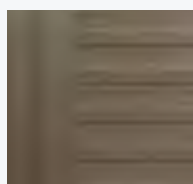


Mahogany



Espresso

MasterSelect™ **OPTIONAL** Skirt Options



Driftwood

### SHELL OPTIONS



Lapis



Kalahari



Sterling Silver Marble



# JETTED FITNESS SPAS



## MP TRAINER 12

Dimensions	144"x 94"x 51" (366 cm x 239 cm x 130 cm)
Water Capacity	1,300 Gallons (4,921 L)
Dry Weight	1,620 lbs. (735 kg)
Propulsion System	Four Flow Stream swim jets
Pumps	2
Jets	55 (Incl. 4 Flow Stream Jets)
Waterfalls	2
Swim Pro Anchor	Standard
LED Lights	Optional
Ozone System	Standard



## MP TRAINER 14

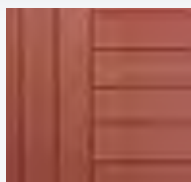
Dimensions	174"x 94"x 51" (442 cm x 239 cm x 130 cm)
Water Capacity	1,425 Gallons (5,394 L)
Dry Weight	2,260 lbs. (1,025 kg)
Propulsion System	Four Flow Stream swim jets
Pumps	2
Jets	55 (Incl. 4 Flow Stream Jets)
Waterfalls	2
Swim Pro Anchor	Standard
LED Lights	Optional
Ozone System	Standard

### SKIRT OPTIONS

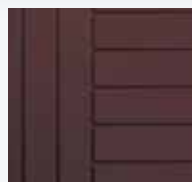
DuraMaster Premium™ **STANDARD** Skirt Options



Portabello

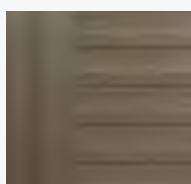


Mahogany



Espresso

MasterSelect™ **OPTIONAL** Skirt Options



Driftwood

### SHELL OPTIONS

**STANDARD** Shell Color



Sterling Silver Marble

**OPTIONAL** Shell Colors



Lapis



Kalahari

JOIN THE SWIMMING REVOLUTION



Michael  
ph



# MICHAEL PHELPS SIGNATURE SWIM SPAS

by  MASTER SPAS®

## CARES FOR CURES



Master Spas is pleased and proud to assist two foundations dedicated to finding and funding the cures for life-hindering diseases.

Along with the Lupus Foundation of America, we have initiated a campaign to help raise awareness and find a cure for this debilitating disease. Part of the profit from each "Lights for Lupus" spa model will go to the Lupus Foundation. Together, we can fund and find the cure.



Master Spas has joined forces with the Vera Bradley Foundation for Breast Cancer to eradicate breast cancer by providing financial support for research and research-related projects.



Michael Phelps Signature Swim Spas by Master Spas are manufactured by Master Spas, one of the world's leading spa manufacturers.

 MASTER SPAS®

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[www.MichaelPhelpsSwimSpas.com](http://www.MichaelPhelpsSwimSpas.com)



Master Spas reserves the right to change specifications or features without notice. Master Spas is a manufacturer of spas and related products and we stand behind every product we produce pursuant to those representations which are stated in our written limited warranty. Your dealer is an independent business person or company and not an employee or agent of Master Spas, Inc. We cannot and do not accept any responsibility or liability for any other representations, statements or contracts made by any dealer beyond the provisions of our written limited warranty.